



Polska

# WELDING CERTIFICATE

Annex to the Certificate no.: 2527-CPR-1A.070.01

Issue No. 1 of 26<sup>th</sup> of October 2015

**1. Scope of the certificate:**

Designing, manufacturing, mechanical fastening and corrosion protection of load bearing steel structural components according to requirements of EN 1090-2:2008+A1:2011.

**2. Type of products:**

Load bearing steel structural components in execution classes EXC1, EXC2, EXC3, EXC4.

**3. Powers for welding:**

- **Factory Production Control fulfils requirements of PN-EN ISO 3834-2:2007**

- **Parent metal groups (according to EN ISO 15608):**

1.1, 1.2, 2.2, 3.2, 8.1

- **Welding processes and allied processes (according to EN ISO 4063):**

- 111 Manual metal arc welding
- 114 Self – shielded tubular cored arc welding
- 135 MAG welding with solid wire electrode
- 136 MAG welding with flux cored electrode
- 141 TIG welding with solid filler material
- 141+111 TIG welding with solid filler material  
+ Manual metal arc welding
- 135+114 MAG welding with solid wire electrode  
+ Self – shielded tubular cored arc welding
- 135+111 MAG welding with solid wire electrode  
+ Manual metal arc welding

- **Authorised welding supervision:**

Name, Surname	Function	Qualifications
<b>DROBCZYK Jacek</b>	Welding Supervisor	IWE
<b>KOMINEK Robert</b>	Deputy of Welding Supervisor	M.Sc. Eng.
<b>GROSZEK Tomasz</b>	Deputy of Welding Supervisor	IWE

**Confirmation:** All procedures and qualifications for the welding meet the requirements of EN 1090-1:2009+A1:2011 for the above materials and welding methods.

**Remarks:** ---

Warsaw 26.10.2015



*Piotr Kukula*  
Piotr Kukula  
Director of Certification Center

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